

Wednesday, May 25, 2011 10:51:03 AM

10 sq ft

Page 1

**Accept**

**Setup   Start**

**Stop**

**Cust Item ID:**

**Customer:**

**Reference:**

**Approvals:**

### Process Plan:

Date: 11-05-25

**Tooling:**

**Date:**

Run Start

**QC:**

Date:

**SPC (Y/N):**

Date:

**Stop**

**Insp.  
Stamp**

Revision Nbr

D4353

B

120

0.00

\_\_\_\_\_

## FLOW WATER JET

## Waterjet

## Memo

0.00

FLOW CNC Waterjet

Cut Blank as per D4353-1 File

1" 4HMS

130

0.00

[illegible]

## HAAS CNC VERTICAL MACHINING #1

HAAS 1

## Memo

0.00

HAAS CNC vertical machine #1

1-Inspect material for defects or damage prior to machining

2-Machine as per FolioFB050 and Dwg

FOLIO REV: AA

DWG REV: 3

3-Deburr

pto  $\rightarrow$

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: D4353241 PAR #: N/P Fault Category: Machining NCR: Yes No DQA: 11 Date: 11.06.23  
 Resolution: Scrap Disposition: Scrap QA: N/C Closed: 11/06/24






| NCR: <u>69990</u> |      | WORK ORDER NON-CONFORMANCE (NCR) # <u>11.06.23</u>   |                                 |   |                 |                           |                                 |                          |
|-------------------|------|--|---------------------------------|---|-----------------|---------------------------|---------------------------------|--------------------------|
| DATE              | STEP | Description of NC<br>Section A   | Corrective Action Section B     |   |                 | Verification<br>Section C | Approval<br>Chief Eng           | Approval<br>QC Inspector |
|                   |      |  | Initial<br>Chief Eng            | Action Description<br>Chief Eng             | Sign &<br>Date  |                           |                                 |                          |
| 11/06/16          | 130  | 1 part scrap. → chanfer<br>grooved the part 0.60" deep<br>Wrong program has been<br>run.<br>R.C. lack of attention | <u>UP</u><br>11.06.21<br>051042 | → scrap and destroy<br><br>B: <u>117819</u> | B.A<br>11/06/16 | SL<br>11/06/20            | <u>UP</u><br>11.06.21<br>051042 | <u>S</u><br>11/06/21     |
|                   |      |  |                                 |   |                 |                           |                                 |                          |
|                   |      |  |                                 |   |                 |                           |                                 |                          |

NOTE: Date & initial all entries



**Work Order ID 69990**




Wednesday, May 25, 2011 10:51:03 AM

Page 2

Item ID: D4353-041 Accept  Setup Start   
Revision ID: PRELIM Stop   
Item Name: Bearpaw Assembly  
Start Date: 5/25/2011 Start Qty: 2.00  Cust Item ID:  
Required Date: 6/3/2011 Req'd Qty: 2.00  Customer:

## Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start   
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop 

| Sequence ID/<br>Work Center ID   | Operation<br>Description                            | Set Up/<br>Run Hours | Tool ID | Tool #       | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--|---|----------------------|---------|--------------|--------------|---------------|---------------|------------------|----------------|
| 140<br><br>QC<br>Quality Control    | QC2- Inspect parts off machine FAI/FAIB<br><br>Memo | 0.00<br><br>0.00     |         | K.A 11/06/16 |              | 2             | 0             |                  |                |
| 150<br><br>QC<br>Quality Control   | QC8- Inspect parts - second check<br><br>Memo       | 0.00<br><br>0.00     |         | JL 11/06/20  |              | 2             | 0             |                  |                |
| 152<br><br>Packaging<br>Packaging | Pick Kit<br><br>Memo                                | 0.00<br><br>0.00     |         | SP 11/06/22  |              | 2             |               |                  |                |

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |






**NOTE:** Date & initial all entries



**Work Order ID 69990**

Wednesday, May 25, 2011 10:51:03 AM





Page 3


Item ID: D4353-041 Accept  Setup Start   
Revision ID: PRELIM Stop   
Item Name: Bearpaw Assembly  
Start Date: 5/25/2011 Start Qty: 2.00  Cust Item ID:  
Required Date: 6/3/2011 Req'd Qty: 2.00  Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start   
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop 

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

|   |   |              |  |             |  |   |  |  |  |
|---|---|--------------|--|-------------|--|---|--|--|--|
| 153<br><br>Small Fab | Memo<br>PRESS D4353-3 INSERT INTO BEARPAW | 0.00<br>0.00 |  | SB 11/06/22 |  | ② |  |  |  |
|---|---|--------------|--|-------------|--|---|--|--|--|

|   |   |              |  |           |  |   |  |  |  |
|---|---|--------------|--|-----------|--|---|--|--|--|
| 154<br><br>QC<br>Quality Control | QC5- Inspect part completeness to step on W/O<br><br>Memo | 0.00<br>0.00 |  | 8 wlog/22 |  | ② |  |  |  |
|---|---|--------------|--|-----------|--|---|--|--|--|

|  |  |              |  |       |  |        |  |   |  |
|--|--|--------------|--|-------|--|--------|--|---|--|
| 155<br><br>Packaging<br>Packaging | Identify as per dwg & Stock Location: <u>PP</u><br><br>Memo<br>sb 105128 | 0.00<br>0.00 |  | 69990 |  | 4/9/22 |  | ② |  |
|--|--|--------------|--|-------|--|--------|--|---|--|

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

|                                      |                               |
|--------------------------------------|-------------------------------|
| <b>DART AEROSPACE LTD</b>            | <b>Work Order:</b> 69990      |
| <b>Description:</b> BEARPAW ASSEMBLY | <b>Part Number:</b> D4353-041 |
| <b>Inspection Dwg:</b> D4353, Rev: B | <b>Page 1 of 2</b>            |

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article     ☒ Prototype

| Drawing Dimension | Tolerance     | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|---------------|------------------|--------|--------|----------------------|----------|
| 0.38              | +/- .030      | 0.380            | ✓      |        | Vern                 | GA-01    |
| 7.375             | +/- .010      | 7.365            | ✓      |        | "                    | "        |
| 12.50             | +/- .030      | 12.500           | ✓      |        | Tape                 | GA-12    |
| 1.38              | +/- .030      | 1.380            | ✓      |        | Vern                 | GA-01    |
| 3.813             | +/- .010      | 3.814            | ✓      |        | "                    | "        |
| 24.00             | +/- .030      | 24.000           | ✓      |        | Tape                 | GA-12    |
| 10.09             | +/- .030      | 10.088           | ✓      |        | Vern                 | CNC-02   |
| 1.00              | +/- .030      | 0.998            | ✓      |        | Vern                 | GA-01    |
| 6.150             | +/- .010      | 6.149            | ✓      |        | Vern                 | CNC-02   |
| 3.038             | +/- .010      | 3.038            | ✓      |        | "                    | "        |
| 6.563             | +/- .010      | 6.562            | ✓      |        | "                    | "        |
| 9.250             | +/- .010      | 9.250            | ✓      |        | "                    | "        |
| 24.00             | +/- .030      | 24.980           | ✓      |        | "                    | "        |
| 1.25              | +/- .030      | 1.251            | ✓      |        | Vern                 | GA-01    |
| 0.30 x 45°        | +/- .030      | 0.305 x 45°      | ✓      |        | "                    | "        |
| 1.38              | +/- .030      | 1.375            | ✓      |        | "                    | "        |
| 0.63              | +/- .030      | 0.641            | ✓      |        | "                    | "        |
| 0.95              | +/- .030      | 0.971            | ✓      |        | "                    | "        |
| R0.25             | +/- .030      | R0.250           | ✓      |        | R-6                  | ref.     |
| 0.70              | +/- .030      | 0.703            | ✓      |        | Vern                 | GA-01    |
| 0.07 x 45°        | +/- .030      | 0.066 x 45°      | ✓      |        | "                    | "        |
| φ0.650            | +/- .010      | φ0.645           | ✓      |        | "                    | "        |
| φ0.261            | +0.006/- .001 | φ0.260           | ✓      |        | "                    | "        |

|                         |                       |                            |
|-------------------------|-----------------------|----------------------------|
| <b>Measured by:</b> B.A | <b>Audited by:</b> JL | <b>Prototype Approval:</b> |
| <b>Date:</b> 11/06/16   | <b>Date:</b> 11/06/20 | <b>Date:</b>               |

| Rev | Date | Change    | Revised by | Approved |
|-----|------|-----------|------------|----------|
| A   |      | New Issue | KJ/JLM     |          |

|                                      |  |                               |
|--------------------------------------|--|-------------------------------|
| <b>DART AEROSPACE LTD</b>            |  | <b>Work Order:</b> 69990      |
| <b>Description:</b> BEARPAW ASSEMBLY |  | <b>Part Number:</b> D4353-041 |
| <b>Inspection Dwg:</b> D4353, Rev: B |  | <b>Page</b> 2 <b>of</b> 2     |

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article
 ☒ Prototype

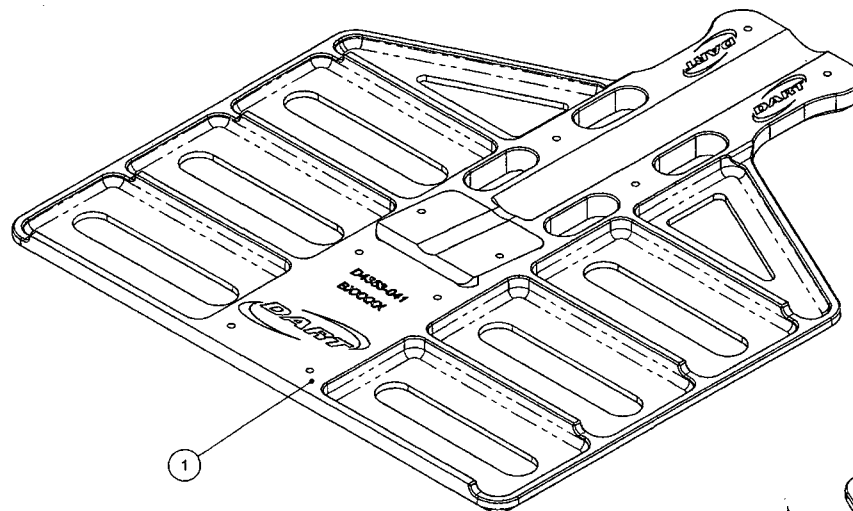
| Drawing Dimension | Tolerance       | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|-----------------|------------------|--------|--------|----------------------|----------|
| 0.400             | +/- .010        | 0.406            | ✓      |        | D-6                  | GA-08    |
| 4.750             | +0.012 / -0.000 | 4.751            | ✓      |        | Vern                 | GA-01    |
| 4.000             | +0.012 / -0.000 | 4.0000           | ✓      |        | "                    | "        |
| 5.75              | +/- .030        | 5.760            | ✓      |        | "                    | "        |
| 0.63              | +/- .030        | 0.640            | ✓      |        | "                    | "        |
| 0.57              | +/- .030        | 0.590            | ✓      |        | "                    | "        |
| 0.25              | +/- .030        | 0.253            | ✓      |        | "                    | "        |
| 0.45              | +/- .030        | 0.449            | ✓      |        | "                    | "        |
| 0.06 X 45°        | +/- .030        | 0.055 X 45°      | ✓      |        | "                    | "        |
| R0.25             | +/- .030        | R0.250           | ✓      |        | R-6                  | ret      |
|                   |                 |                  |        |        |                      |          |
|                   |                 |                  |        |        |                      |          |
|                   |                 |                  |        |        |                      |          |
|                   |                 |                  |        |        |                      |          |
|                   |                 |                  |        |        |                      |          |
|                   |                 |                  |        |        |                      |          |
|                   |                 |                  |        |        |                      |          |
|                   |                 |                  |        |        |                      |          |
|                   |                 |                  |        |        |                      |          |
|                   |                 |                  |        |        |                      |          |
|                   |                 |                  |        |        |                      |          |
|                   |                 |                  |        |        |                      |          |
|                   |                 |                  |        |        |                      |          |
|                   |                 |                  |        |        |                      |          |
|                   |                 |                  |        |        |                      |          |
|                   |                 |                  |        |        |                      |          |
|                   |                 |                  |        |        |                      |          |

|                          |                       |                            |
|--------------------------|-----------------------|----------------------------|
| <b>Measured by:</b> B.A. | <b>Audited by:</b> JH | <b>Prototype Approval:</b> |
| <b>Date:</b> 11/06/16    | <b>Date:</b> 11/06/20 | <b>Date:</b>               |

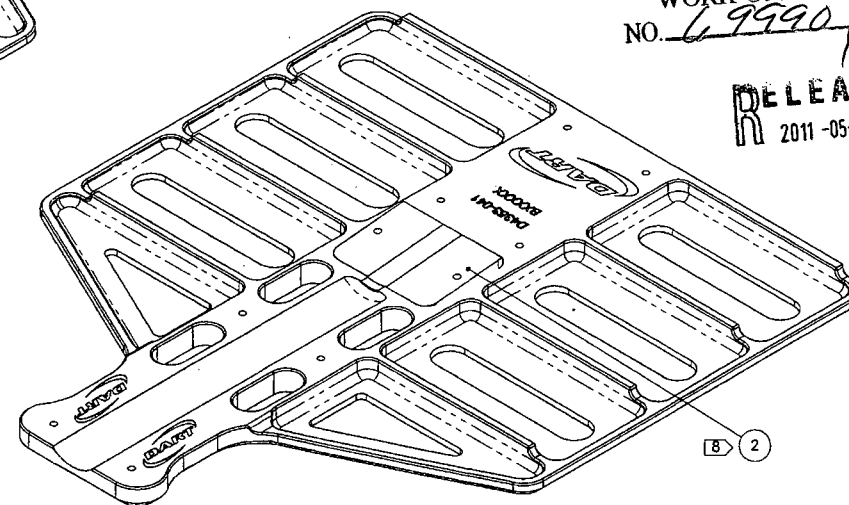
| Rev | Date | Change    | Revised by | Approved |
|-----|------|-----------|------------|----------|
| A   |      | New Issue | KJ/JLM     |          |



| ITEM | QTY<br>-041 | P/N       | DESCRIPTION          |
|------|-------------|-----------|----------------------|
|      | X           | D4353-041 | 429 BEARPAW ASSEMBLY |
| 1    | 1           | D4353-1   | 429 BEARPAW          |
| 2    | 1           | D4353-3   | 429 BEARPAW INSERT   |




**D4353-041 429 BEARPAW ASSEMBLY**



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 69990 11-05-25

**RELEASED**  
2011-05-24  
NP

- NOTES:  
1) MATERIAL: N/A  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: N/A  
6) IDENTIFICATION: N/A  
7) WEIGHT: 7.45 lbs  
8) PRESS FIT 

|            |  |  |              |          |
|------------|--|--|--------------|----------|
| B          | SHT 1 WEIGHT CORRECTED WAS 8.24 lbs. SHTS 1-3 DART LOGOS UPDATED. SHT 2 ZONE B8, AFT POCKET REDUCED. RIB INCREASED IN HEIGHT. SHT 3 SECTS. B, C & D RIB INCREASED IN HEIGHT. |  | AJS          | 11.04.26 |
| A          | NEW ISSUE  |  | AJS          | 11.03.24 |
| REV.       | DESCRIPTION  |  | BY           | DATE     |
| DESIGN     | AJS  | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA   |              |          |
| DRAWN      | AJS  |  |              |          |
| CHECKED    | <i>NP</i>  | DRAWING NO.  | REV. B       |          |
| MFG. APPR. | <i>NP</i>  | D4353  | SHEET 1 OF 4 |          |
| APPROVED   | <i>NP</i>  | TITLE  | SCALE        |          |
| DE APPR.   | <i>NP</i>  | 429 BEARPAW ASSEMBLY   | NTS          |          |
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| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

8 7 6 5 4 3 2 1



RELEASED  
2011-05-04  
MP

**A**

- A

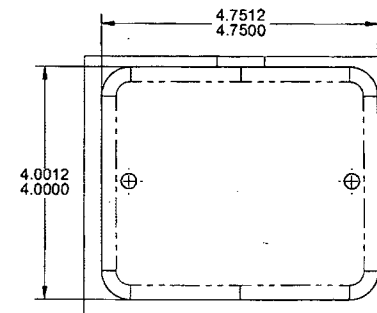
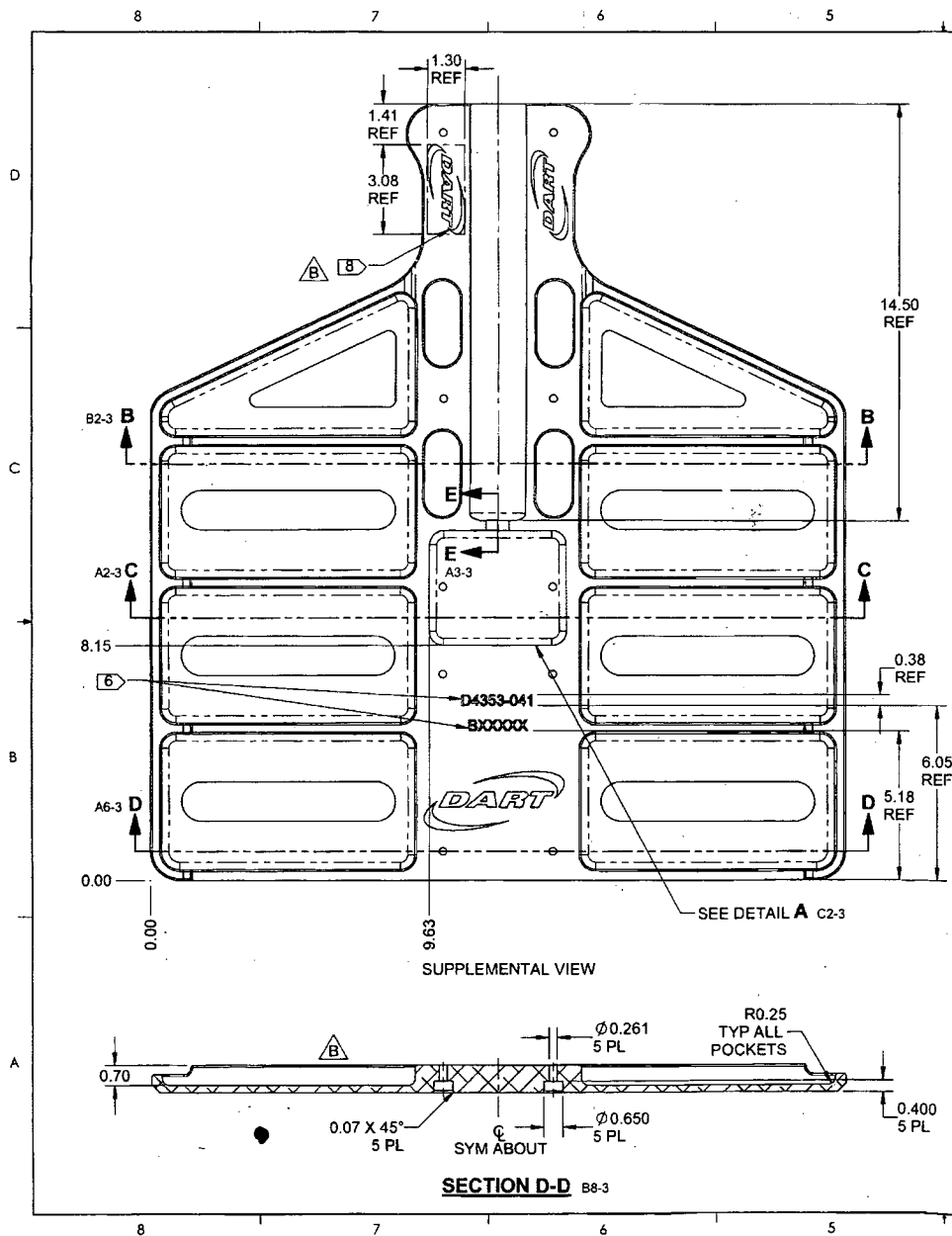
| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

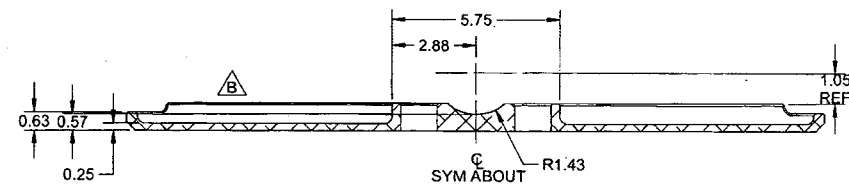
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

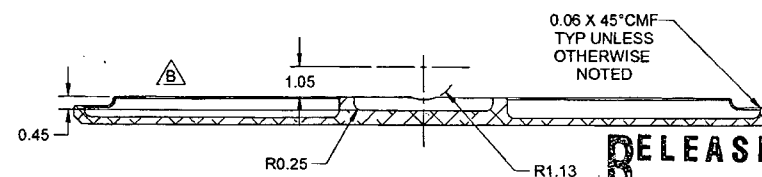
**NOTE:** Date & initial all entries



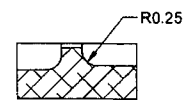
DETAIL A A5-3  
(SCALE 2X)



SECTION B-B C8-3



SECTION C-C C8-3



SECTION E-E C6-3  
(SCALE 2X)

|            |          |  |              |
|------------|----------|--|--------------|
| DESIGN     | AJS      | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA   |              |
| DRAWN      | AJS      |  |              |
| CHECKED    | AP       | DRAWING NO.  | REV. B       |
| MFG. APPR. | AP       | D4353  | SHEET 3 OF 4 |
| APPROVED   | AP       | TITLE  | SCALE        |
| DE APPR.   | AP       | 429 BEARPAW ASSEMBLY   | NTS          |
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RELEASED  
2011-05-30  
JW

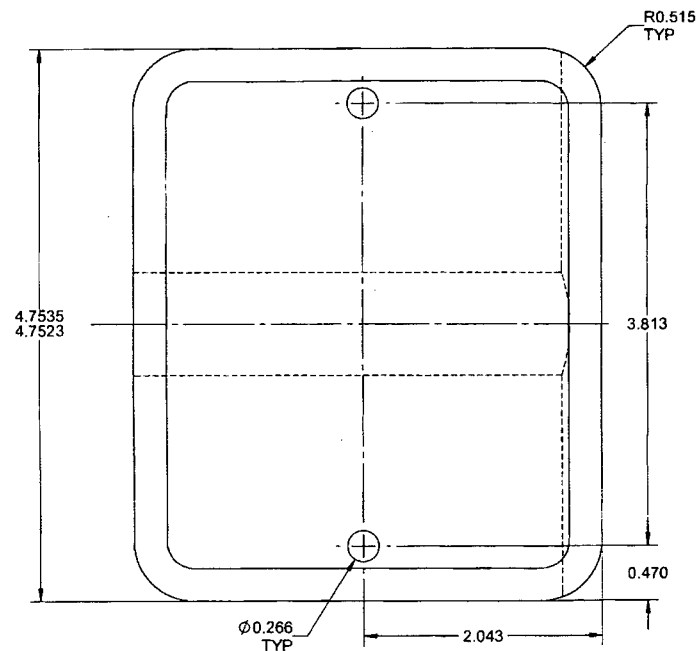
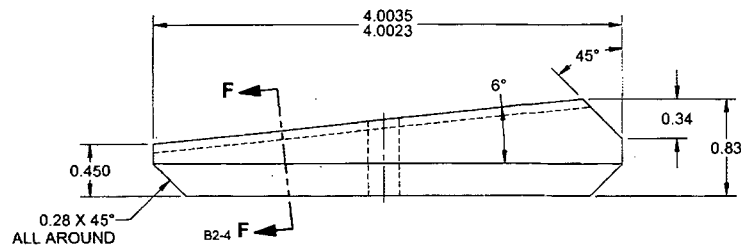
| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

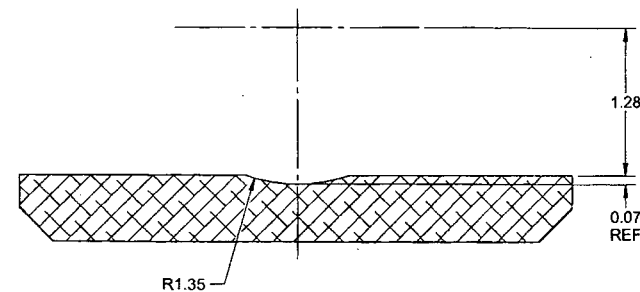
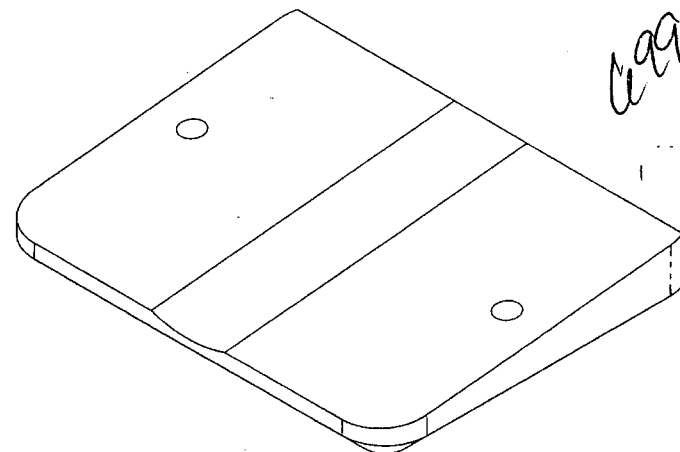
**NOTE:** Date & initial all entries



**D4353-3 429 BEARPAW INSERT**

**NOTES:**

- 1) MATERIAL: UHMW BLACK PER SPEC CONTROL DRAWING D2689, 1.000 THICK.
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.38 lbs



**SECTION F-F C7-4**

**RELEASED**  
2011-05-24

|   |           |  |              |
|---|-----------|--|--------------|
| DESIGN  | AJS       | <b>DART AEROSPACE LTD</b>              |              |
| DRAWN   | AJS       | HAWKESBURY, ONTARIO, CANADA            |              |
| CHECKED   | <i>JP</i> | DRAWING NO.                            | REV. B       |
| MFG. APPR.  | <i>JP</i> | D4353                                  | SHEET 4 OF 4 |
| APPROVED  | <i>JP</i> | TITLE                                  | SCALE        |
| DE APPR.  | <i>JP</i> | 429 BEARPAW ASSEMBLY                   | NTS          |
| DATE  | 11.04.26  | COPYRIGHT © 2011 BY DART AEROSPACE LTD |              |
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| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries